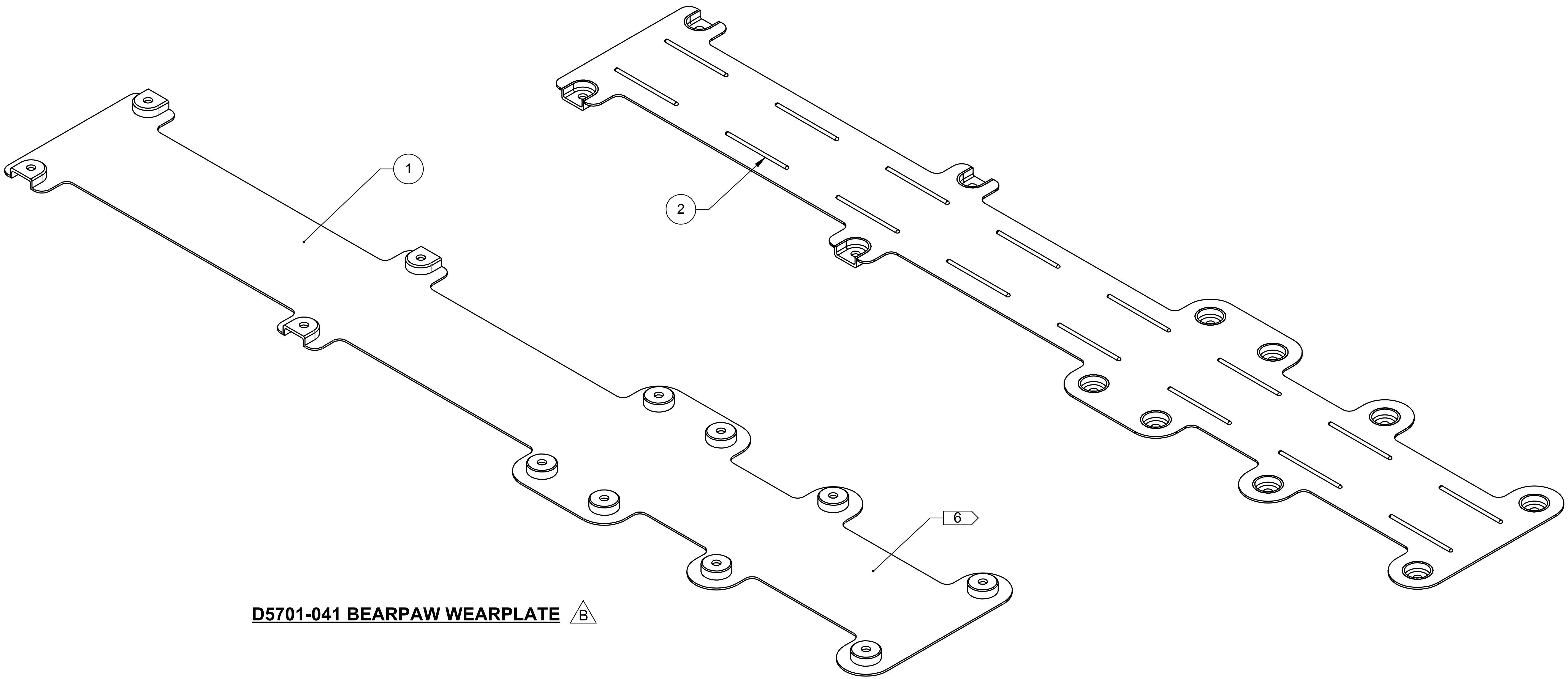
ITEM	QTY -041	P/N	DESCRIPTION
	X	**D5701-041**	**BEARPAW WEARPLATE**
1	1	D5701-043	WEARPLATE WELDMENT
2	A/R	8259 \ 2059B	HARD SURFACING



D5701-041 BEARPAW WEARPLATE (B)

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
(B) 7) WEIGHT: 3.02 lbs
8) WELDING: PER QSI 004
9) BUILDUP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

PRELIMINARY ISSUE

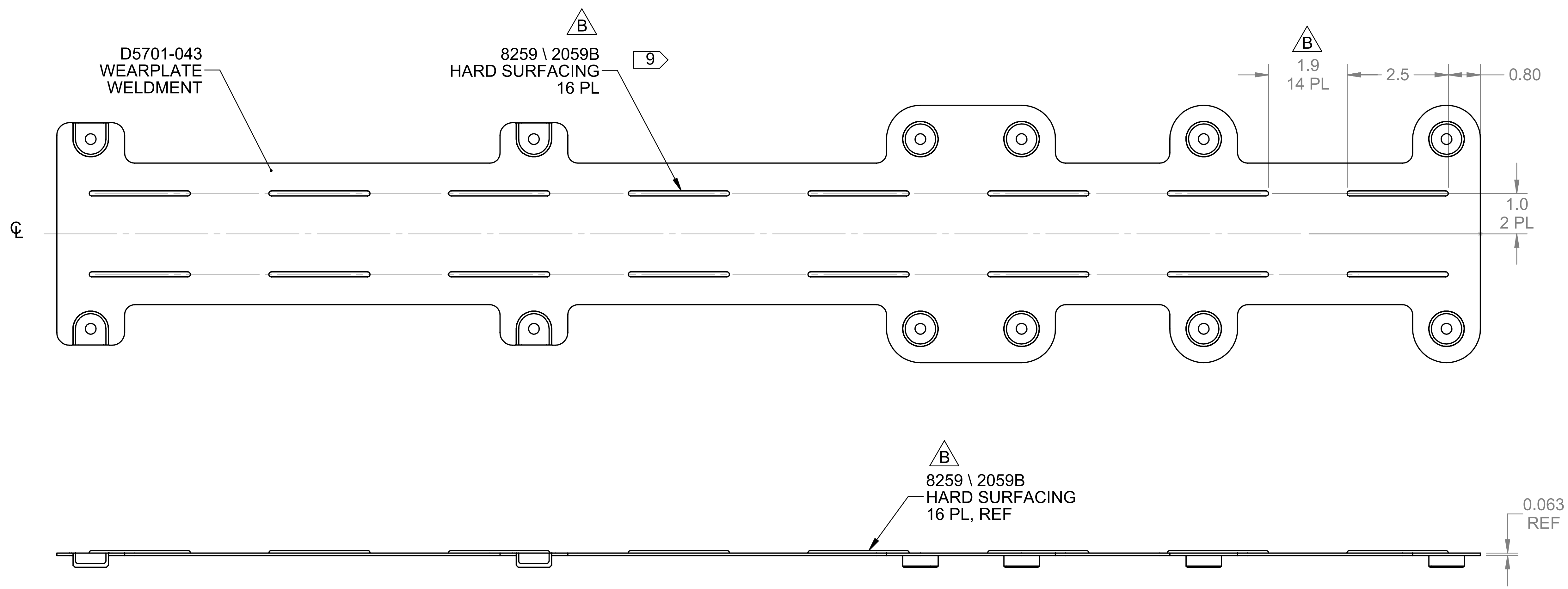
REV.	DESCRIPTION	BY	DATE
B	1.9 WAS 2.0, 16 PL WAS 14 PL FOR HARD SURFACING (ZN B4, D2, D5-2), HOLES DIM. UPDATED (ZN C3 THRU C5-4)	RF	19.02.25
A	NEW ISSUE	RF	18.10.16

DESIGN	RF
DRAWN	RF
CHECKED	VS
MFG. APPR.	DD
APPROVED	
DE APPR.	
DATE	19.02.25

DART AEROSPACE USA, INC.
HILLSBORO, OR

DRAWING NO. D5701 — REV. B2 — SHEET 1 OF 4

TITLE: BEARPAW WEARPLATE — SCALE: NTS



D5701-041 BEARPAW WEARPLATE
(HARD SURFACING DETAILS)

PRELIMINARY ISSUE

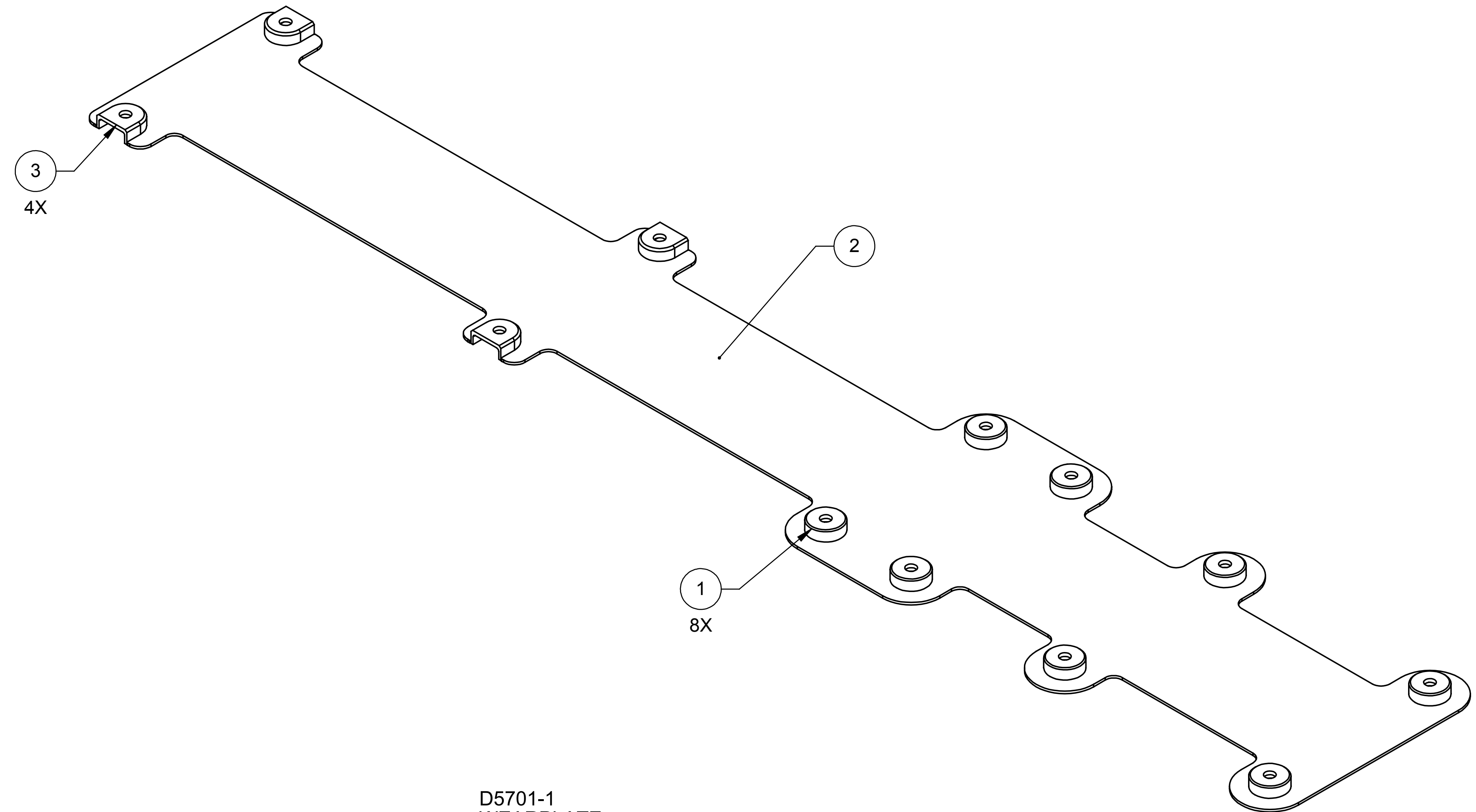
DESIGN	RF
DRAWN	RF
CHECKED	VS
MFG. APPR.	DD
APPROVED	
DE APPR.	
DATE	19.02.25

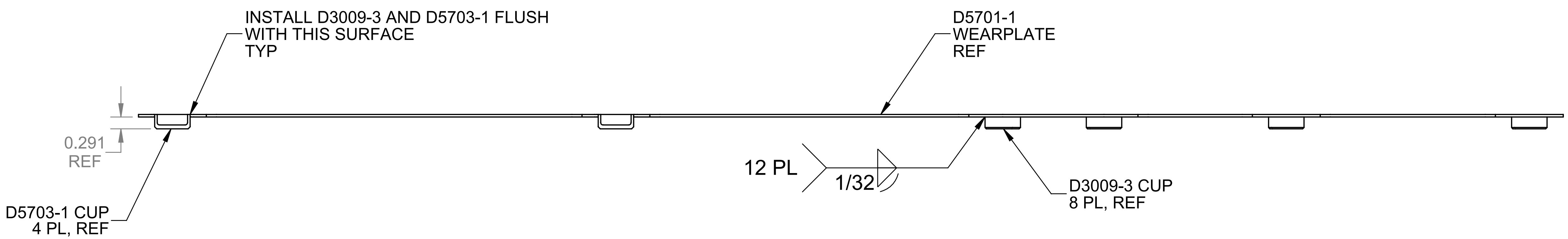
DART AEROSPACE USA, INC.
HILLSBORO, OR

DRAWING NO. D5701 — REV. B2 — SHEET 2 OF 4

TITLE BEARPAW WEARPLATE — SCALE NTS

ITEM	QTY -043	P/N	DESCRIPTION
	X	**D5701-043**	**WEARPLATE WELDMENT**
1	8	D3009-3	CUP
2	1	D5701-1	WEARPLATE
3	4	D5703-1	CUP





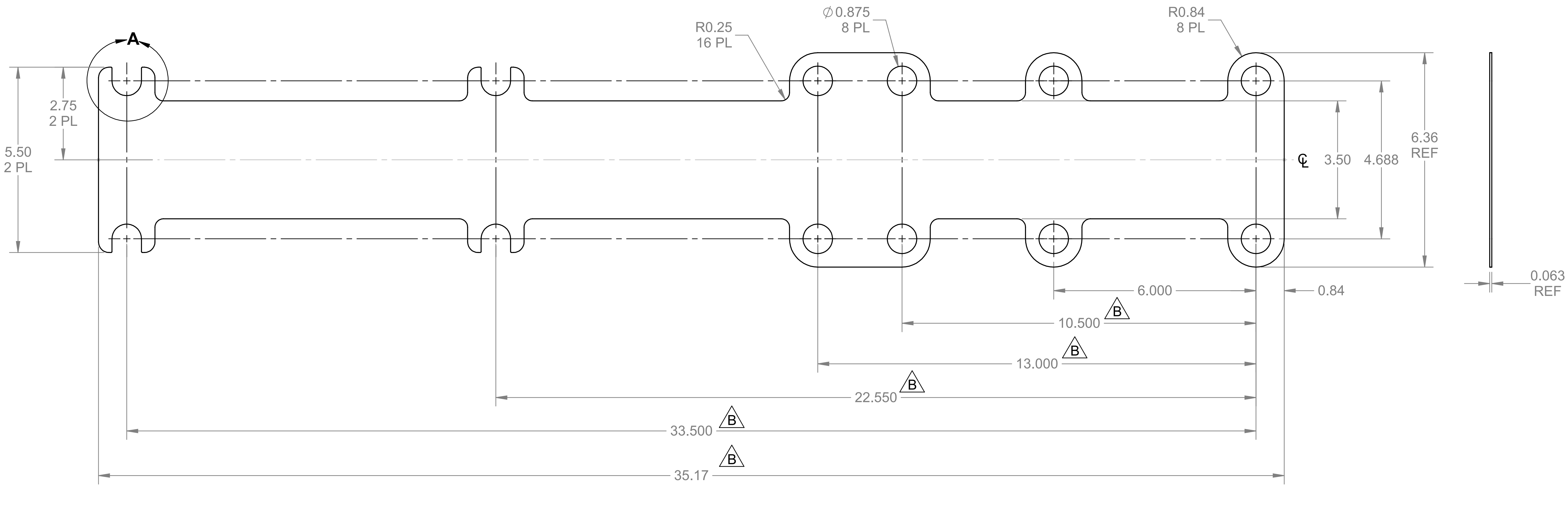
D5701-043 WEARPLATE WELDMENT B

(CUP WELDING DETAILS)

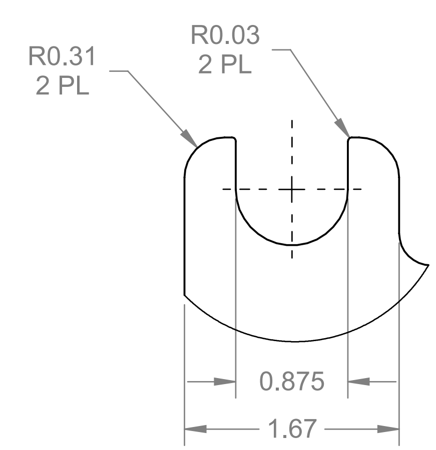
NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
B 6) IDENTIFICATION: N/A
7) WEIGHT: 2.86 lbs
8) WELDING: PER QSI 004

PRELIMINARY ISSUE

DESIGN	RF	**DART AEROSPACE USA, INC.** HILLSBORO, OR
DRAWN	RF	
CHECKED	VS	DRAWING NO. D5701 — REV. B2 — SHEET 3 OF 4
MFG. APPR.	DD	
APPROVED		TITLE BEARPAW WEARPLATE — SCALE NTS
DE APPR.		
DATE	19.02.25	



D5701-1 WEARPLATE B



DETAIL A
(TAB DETAIL)
4 PL
SCALE 2X

NOTES:
1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 0.063 THICK
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S16GA2B
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
B 7) WEIGHT: 2.54 lbs

PRELIMINARY ISSUE

DESIGN	RF	**DART AEROSPACE USA, INC.** HILLSBORO, OR
DRAWN	RF	
CHECKED	VS	DRAWING NO. D5701 — REV. B2 — SHEET 4 OF 4
MFG. APPR.	DD	
APPROVED		TITLE BEARPAW WEARPLATE — SCALE NTS
DE APPR.		
DATE	19.02.25	